

# Viton® FKM Fluorocarbon 90 Durometer Compound

#### Features:

- · Excellent compression set.
- Excellent resistance to fuels, petroleum oils, chemicals, solvents.
- Excellent resistance to weathering, aging and ozone.
- High thermal stability

## **Limitations**:

- Poor low temperature brittleness.
- Poor steam resistance.
- Amines
- polar solvents, low molecular organic solvents
- Glycol based brake fluids

## **Operating Temperature:**

-15°F to 400°F (-26°C to 204°C)

#### **Cure System:**

Bisphenol

# **ASTM Callout:**

M3HK910 A1-10 B38 EF31 EO78 Z=DUPONT VITON

			V90 Compound	
<u>ASTM</u>	TEST		<u>ASTM</u>	LABORATORY
DESIGNATION	METHOD		SPECIFICATION	PROPERTY
		ORIGINAL PROPERTIES		
		Durometer, Shore A	90 ± 5	89
		Tensile, Min PSI	1450	2014
		Elongation, % Min	100	132
A1-10	D573	HEAT RESISTANCE, 70 HRS @ 250°C		
		Durometer Change, Points	+ 10	+ 2
		Tensile Strength Change, %	- 25	- 8
		Elongation Change, %	- 25	- 15
B38	D395	COMPRESSION SET, METHOD B 22 HRS @ 100 C		
		% of Original Deflection, Max	50	19
EF31	D471	FLUID RESISTANCE, REFERENCE FUEL C 70 HRS @ 20°C		
		Durometer Change, Points	± 5	- 4
		Tensile Change, %	- 25	- 15
		Elongation Change, %	- 20	- 10
		Volume Change, %	0 to + 10	- 3
EO78	D471	FLUID RESISTANCE, ASTM NO. 101 OIL 70 HRS @ 200°C		
		Durometer Change, Points	- 15 TO + 5	- 8
		Tensile Change, %	- 40	- 17
		Elongation Change, %	- 20	- 6
		Volume Change, %	0 to + 15	+ 11

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